

Date: Friday, 01/02/2008 9:28:49 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GASKET		
Job Number	: 37137			Part Number	: D36511		
Estimate Number	: 13071			Drawing Number	: D3651 REV.B U/R		
P.O. Number	:			Project Number	: N/A		
This Issue	: 01/02/2008	S.O. No.	:	Drawing Revision	: B U/R		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 29/02/2008		
Previous Run	: 35844			Qty:	2	Um:	Each
Written By	:			06.03.19			
Checked & Approved By	:			POSITIVE RECALL			
Comment	: Est Rev:A New Issue 07-09-27 DD verified by: EC						
	Est Rev:B ECN 1113P 08-01-22 DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	G89	coated cloth
Comment: Qty.: 0.4885 sf(s)/Unit Total : 0.9769 sf(s) G-89 coated cloth Batch: 105928 HB 8-24		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3651 Dwg Rev: B HB 8-24 Prog Rev: B (2)		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 103 8-2-4		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK ENGINEERING APPROVAL 08.02.04 (2)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and stock Location: PPP 38153 C 03/8 (2) B 0823.13 (2)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 03/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 01/02/2008 9:28:49 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 37137

Part Number: D36511

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08.03.18
JL

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08.03.14

POSITIVE RECALL

EFFECTIVE 08.02.01 AUTH u
RELEASED 08 DATE 08.03.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

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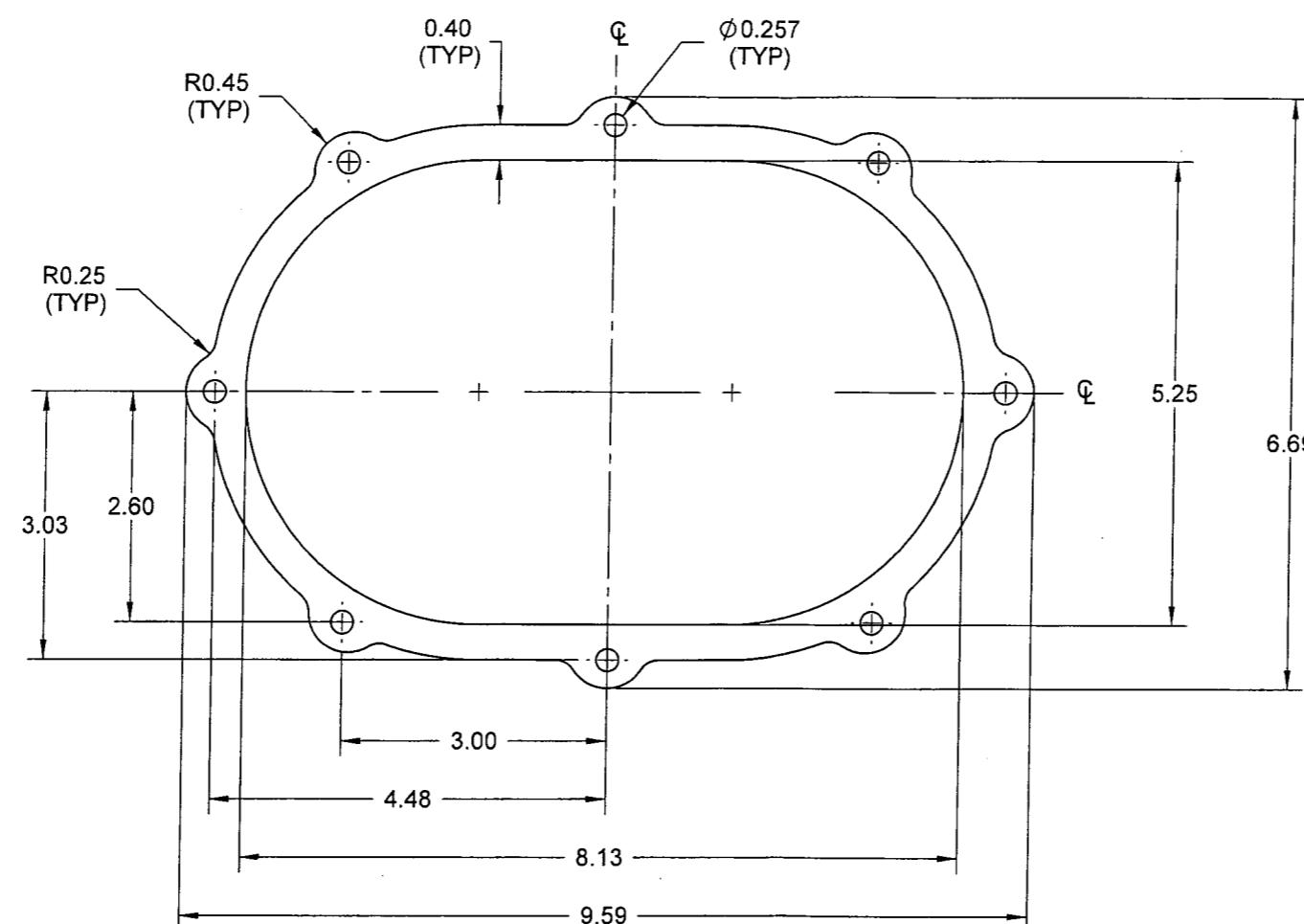
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D3651-1 GASKET

PRELIMINARY ISSUE

LE 08-01-18

NOTES:

- 1) MATERIAL: THERMO-CHEM P/N G-89, (REF. 0.060 THICK)
POSSIBLE SUPPLIER: A.R. THOMSON GROUP
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) PART IS SYMMETRIC ABOUT \mathbb{C}
- 8) WEIGHT: 0.09 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	<i>le</i>	DRAWING NO.
MFG. APPR.	<i>M</i>	REV. B
APPROVED	<i>JW</i>	D3651
DE APPR.		SHEET 3 OF 9
DATE	08.01.07	TITLE
		SCALE
		1:2
		AFT BASE ASSEMBLY
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DART AEROSPACE LTD	Work Order:	37137
Description: GASKET	Part Number:	D3651-1
Inspection Dwg: D3651-1 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

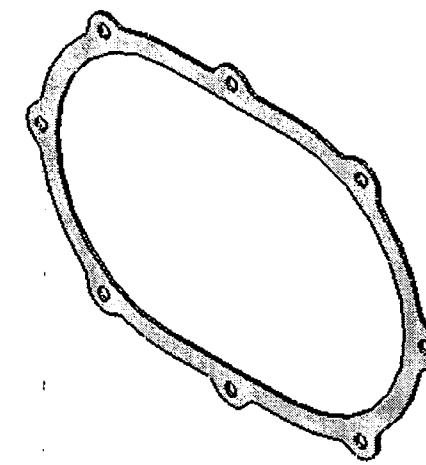
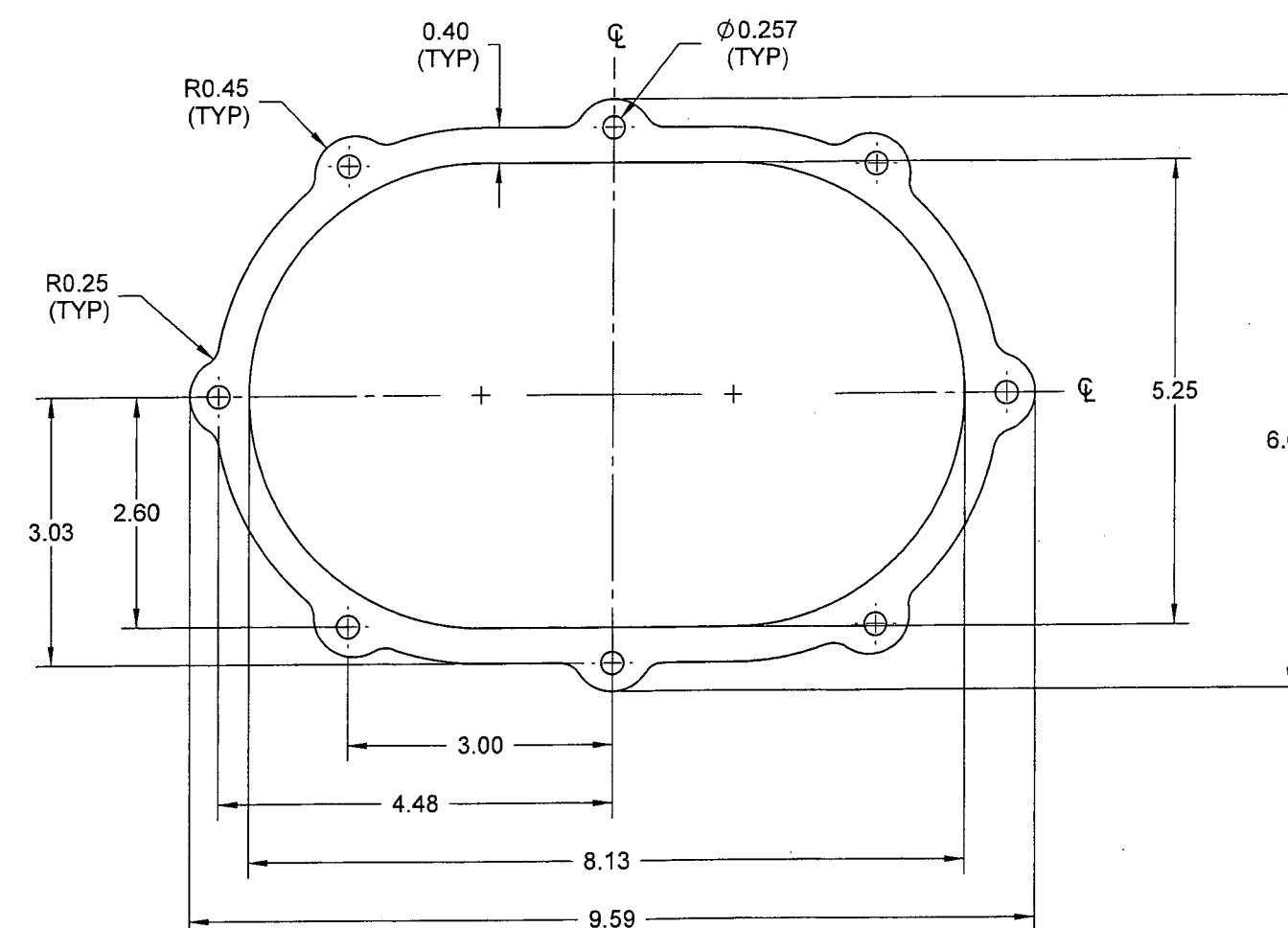
Measured by: <u>LB</u>	Audited by: <u>SC</u>	Prototype Approval: <u>LG</u>
Date: <u>08-02-04</u>	Date: <u>08-02-04</u>	Date: <u>08-02-04</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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D3651-1 GASKET

NOTES:

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- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) PART IS SYMMETRIC ABOUT $\frac{1}{2}$
- 8) WEIGHT: 0.09 lbs

DESIGN	RF	DART AEROSPACE LTD			
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA			
CHECKED	<i>le</i>	DRAWING NO.			
MFG. APPR.	<i>le</i>	REV. B			
APPROVED	<i>le</i>	D3651			
DE APPR.	<i>le</i>	TITLE			
DATE	08.01.07	SCALE			
		AFT BASE ASSEMBLY			
		1:2			
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